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1                    2.        The microfluidic device of Claim 1, wherein the width of said fluid  
2        flow channel is about 500  $\mu\text{m}$  or less.

1           4.       The microfluidic device of Claim 3, wherein said capillary forms a  
2       hermetic seal with said flow channel.

1                    5.        The microfluidic device of Claim 3, wherein said capillary further  
2 comprises a sample interface operatively interconnected to an analytical device for  
3 introducing a fluid sample from said fluid flow channel into said analytical device for  
4 analysis.

1           6.       The microfluidic device of Claim 5, wherein said analytical device  
2   is a selected from the group consisting of UV spectrometers, fluorescence spectrometers,  
3   IR spectrometers, gas chromatographic devices, liquid chromatographic devices, NMR  
4   devices, mass spectrometers and combinations thereof.

1                    7.        The microfluidic device of Claim 6, wherein said sample interface  
2 means comprises a means for generating a mist from the fluid flowing through said  
3 capillary, whereby said mist is introduced said analytical device for analysis.

1           8.       The microfluidic device of Claim 7, wherein said analytical device  
2    is a mass spectrometer.

1                    10.        The microfluidic device of Claim 9, wherein the tip of said  
2        capillary comprising said sample interface means is tapered.

1                    11.        The microfluidic device of Claim 5, wherein said microfluidic  
2        device further comprises a second elastic layer on top of said first elastic layer.

1                    12.      The microfluidic device of Claim 11, wherein said second elastic  
2      layer comprises a pressure channel.

1                    13.        The microfluidic device of Claim 12, wherein said microfluidic  
2        device further comprises a pump and valve system within said second elastic layer for  
3        controlling the flow of fluid within said fluid flow channel.

1            14.      The microfluidic device of Claim 13, wherein said sample interface  
2 means comprises generating a mist using said pump system.

1                    15.        The microfluidic device of Claim 13 further comprising a sample  
2        preparation chamber within said fluid flow channel.

1                    16.        The microfluidic device of Claim 15, wherein said sample  
2        preparation chamber comprises a rotary fluid flow channel and a means for circulating a  
3        fluid within said rotary fluid flow channel for conducting a chemical reaction, an assay, or  
4        other sample preparations within said rotary fluid flow channel.

1                    17.        The microfluidic device of Claim 16, wherein said mean for  
2       circulating the fluid within said rotary fluid flow channel comprises said pump and valve  
3       system.

1 18. An analytical apparatus for analyzing a fluid sample comprising:  
2 (a) an analytical device for analyzing the fluid sample; and  
3 (b) a microfluidic device operatively interconnected to said analytical  
4 device, wherein said microfluidic device comprises a first elastic layer comprising a fluid

5 flow channel and a means for introducing the fluid sample into said analytical device  
6 from said fluid flow channel.

1 19. The analytical apparatus of Claim 18, wherein said analytical  
2 device is selected from the group consisting of UV spectrometers, fluorescence  
3 spectrometers, IR spectrometers, gas chromatography devices, LPLC devices, HPLC  
4 devices, NMR devices, mass spectrometers and combinations thereof.

1 20. The analytical apparatus of Claim 19, wherein said analytical  
2 device is an electrospray ionization mass spectrometer or a nanoelectrospray mass  
3 spectrometer.

1 21. The analytical apparatus of Claim 20, wherein said fluid sample  
2 introducing means comprises a means for generating an ionized mist from the fluid  
3 sample.

1 22. The analytical apparatus of Claim 21, wherein said ionized mist  
2 generating means comprises a capillary having a distal end and a proximal end, wherein  
3 said proximal end of capillary is located within said fluid flow channel, and said distal  
4 end of capillary is interconnected to a device for applying electrospray voltage for  
5 generating the mist.

1 23. The analytical apparatus of Claim 22, wherein the bore diameter of  
2 said distal end of capillary is about 100  $\mu\text{m}$  or less.

1 24. The analytical apparatus of Claim 22, wherein said distal end of  
2 capillary is tapered.

1 25. The analytical apparatus of Claim 18, wherein said microfluidic  
2 device further comprises a second elastic layer on top of said first elastic layer.

1 26. The analytical apparatus of Claim 25, wherein said second elastic  
2 layer comprises a pressure channel for controlling the flow of fluid through said fluid  
3 flow channel.

27. The analytical apparatus of Claim 26, wherein said microfluidic device further comprises a pump and valve system within said second elastic layer for controlling the flow of fluid within said fluid flow channel.

28. The analytical apparatus of Claim 27 further comprising a sample preparation chamber within said fluid flow channel.

29. The analytical apparatus of Claim 28, wherein said sample preparation chamber comprises a rotary fluid flow channel and a means for circulating a fluid within said rotary fluid flow channel for conducting a chemical reaction, an assay, or other sample preparations within said rotary fluid flow channel.

30. The microfluidic device of Claim 29, wherein said mean for circulating the fluid within said rotary fluid flow channel comprises said pump and valve system.

31. A method for producing a microfluidic device comprising a means for introducing a fluid sample into an analytical device, said method comprising the steps of:

(a) producing a first elastic layer of said microfluidic device, wherein said first elastic layer comprises a fluid flow channel; and

(b) integrating a proximal end of a capillary within said fluid flow channel,

wherein a distal end of said capillary comprises said sample introducing means.

32. The method of Claim 31, wherein said step of integrating the capillary comprises the steps of:

(a) producing a bottom portion of first elastic layer comprising a bottom portion of said fluid flow channel and a top portion of first elastic layer comprising a top portion of said fluid flow channel; and

(b) placing said proximal end of capillary in said bottom portion of said fluid flow channel on said bottom portion of first elastic layer and placing said top portion of first elastic layer on top of said first portion of first elastic layer and forming a seal between said bottom and said top portions of first elastic layer to provide said first elastic layer comprising said fluid flow channel.

1                   33.     The method of Claim 32, wherein said first elastic layer is  
2 produced by a mixture of two polymer components.

1                   34.     The method of Claim 33, wherein said bottom portion comprises  
2 an excess of one polymer component and said top portion comprises an excess of the  
3 other polymer component.

1                   35.     The method of Claim 31, wherein said distal end of capillary is  
2 interconnected to a device for applying electrospray voltage for generating a mist for  
3 introducing the fluid sample into an electrospray ionization mass spectrometer or a  
4 nanoelectrospray mass spectrometer.

1                   36.     The method of Claim 35, wherein said distal end of capillary is  
2 tapered.

1                   ~~37.~~     A method for analyzing a fluid sample using an analytical device  
2 comprising the steps of:

3                   (a)     introducing said fluid sample into said analytical device through a  
4 fluid flow channel of a microfluidic device, wherein said fluid flow channel is located  
5 within a first elastic layer of said microfluidic device; and

6                   (b)     analyzing said fluid sample using said analytical device.

1                   38.     The method of Claim 37, wherein said microfluidic device further  
2 comprises a sample providing means interconnected to said fluid flow channel and a  
3 sample injection site of said analytical device for introducing said fluid sample into said  
4 analytical device from said fluid flow channel.

1                   39.     The method of Claim 38, wherein said sample providing means  
2 comprises a capillary wherein a proximal end of said capillary is integrated with said fluid  
3 flow channel and the distal end of said capillary is operatively interconnected to said  
4 analytical device such that said fluid sample from said fluid flow channel is introduced  
5 into said sample injection site through said distal end of capillary.

1                   40.     The method of Claim 39, wherein said analytical device is a  
2 selected from the group consisting of UV spectrometers, fluorescence spectrometers, IR



1                   51.     The method of Claim 50 further comprising the steps of preparing  
2     said fluid sample within said sample preparation chamber.

1                   52.     The method of Claim 45, wherein said sample preparation step  
2     comprises conducting a sample preparation process within said sample preparation  
3     chamber, wherein said sample preparation process comprises:

- 4                   (i)     conducting a chemical reaction;
- 5                   (ii)    conducting an assay;
- 6                   (iii)   degrading a peptide or protein;
- 7                   (iv)   conducting a chemical analysis;
- 8                   (v)     extraction of analytes from solvents;
- 9                   (vi)    extraction of analytes from bodily fluids;
- 10                  (vii)   concentration of sample analytes;
- 11                  (viii)  affinity purification of an analyte;
- 12                  (ix)    digesting a nucleic acid, carbohydrate, lipid or other molecule or  
13     mixture of molecules;
- 14                  (x)     separation; and
- 15                  (xi)    cell growth (mammalian, bacterial or parasite).

1                   53.     The method of Claim 52, wherein said sample preparation step  
2     comprises conducting a combinatorial chemistry for preparation of an array of polymers  
3     from a monomer.

1                   54.     The method of Claim 53, wherein said monomer is selected from  
2     the group consisting of nucleotides, amino acid peptides, carbohydrates, lipids, and  
3     precursors for combinatorial synthesis.

1                   55.     The method of Claim 52, wherein said sample preparation step  
2     comprises conducting a receptor or an enzyme binding assay.

1                   56.     The method of Claim 52, wherein said sample preparation step  
2     comprises conducting binding of a target molecule to an array of oligonucleotides,  
3     peptides, proteins, oligosaccharides, and small molecules.

1                   57.     The method of Claim 52, wherein said sample preparation step  
2 comprises conducting an enzymatic degradation of proteins, peptides, oligonucleotides,  
3 carbohydrates, lipids, small molecules, or mixtures thereof.

1                   58.     The method of Claim 45, wherein said microfluidic device  
2 comprises a plurality of sample preparation chamber.

1                   59.     The method of Claim 58, wherein each fluid sample from said  
2 plurality of sample preparation chamber is independently analyzed by said analytical  
3 device.

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